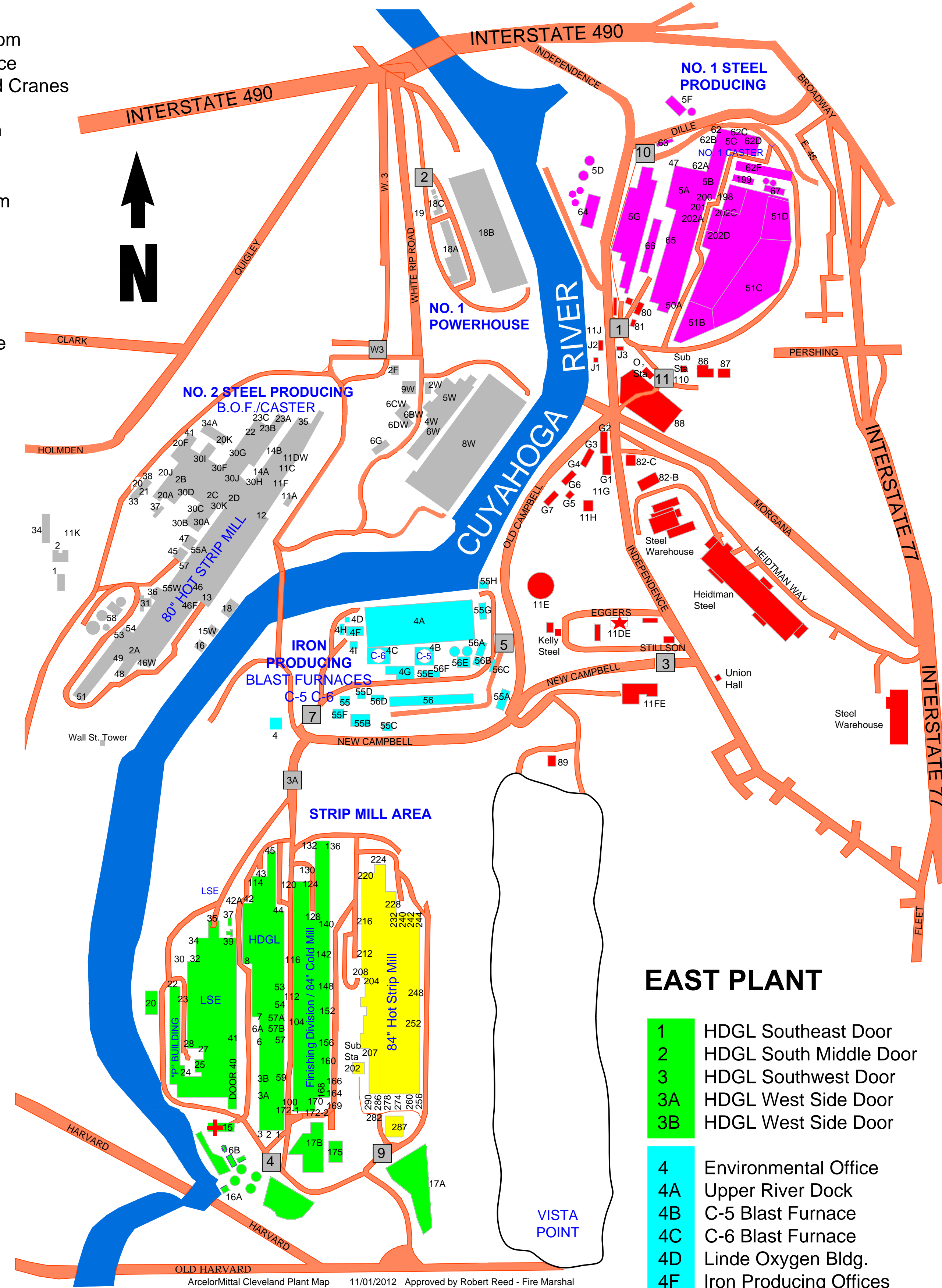


WEST PLANT

- 1 Car Repair Shop & Office
- 2 Subladle Repair Shop
- 2A Roll Shop
- 2B No.2 BOF
- 2C Ladle Metallurgy Facility
- 2D Caster
- 2F Seneca Training Center
- 2W Blast Furnace Locker Rm
- 4W Blast Furnace Blowers Office
- 5W No.2 Power House
- 6AW Maintenance Shop
- 6BW Haney Hall
- 6CW New Maintenance Shop
- 6DW Bottle Repair
- 6G Safety Trailer
- 6W Blast Furnace Maintenance
- 8W Middle Dock
- 9W Combustion (energy) Shop
- 11A Maintenance Office
- 11C USM Offices
- 11DW USM Computer Room
- 11F USM Motor Room
- 11K West Side Railroad
- 12 Slab Yard, North Door
- 13 Slab Yard, East Door
- 14A Soaking Pit Access, South
- 14B Soaking Pit Access, Middle
- 15W Pump Room
- 16 Cooling Tower
- 18 River Pump House
- 18A No.1 Power House
- 18B Lower Dock-Ohio Bulk
- 18C Power House Offices & Maintenance
- 19 Shipping
- 20 BOF Offices Downstairs
- 20A BOF Freight Elevator
- 20F BOF Precipitator
- 20J BOF Pits, West Door
- 20K BOF Pit Foreman's Office
- 21 BOF Offices Upstairs
- 22 Mold Conditioning Bldg. West Door
- 23A Mold Conditioning Bldg. Northeast Door
- 23B Mold Conditioning Bldg. North Middle Door
- 23C Mold Conditioning Bldg. Northwest Door
- 30A Caster Maintenance
- 30B Caster Maintenance
- 30C Robotic Lab
- 30D Ladle Metallurgy Facility
- 30F Service Bldg., Freight Elevator
- 30G Tundish Repair Area
- 30H Caster Water Recycle
- 30I Transfer Car Alley
- 30J Caster Water Recycle
- 30K Caster Slab Runout
- 31 MEU Instrument Shop
- 33 Chem Lab Building
- 34 Precious Metal Storage
- 34A Brick Storage Shed
- 35 Mold Buggy Repair
- 36 80" Hot Strip Mill Offices

- 37 BOF Locker Room
- 38 BOF Maintenance
- 41 BOF Scrap Yard Cranes
- 45 80" Canteen
- 46 80" Motor Room
- 47 80" Slab Yard
- 46F 80" Slab Yard
- 47 80" Locker Room
- 48 80" Roll Shop
- 49 80" Coiler
- 51 80" Warehouse
- 53 80" Warehouse
- 54 80" Warehouse
- 55W 80" Maintenance
- 55A 80" HSM
- 57 Pump Room
- 58 Central Water Treatment Plant



GATE #1	3175 Independence Rd. Cleveland	N 41° 28.294' - W 081° 40.064' - ELEV. 607 FT.
GATE #10	3131 Independence Rd. Cleveland	N 41° 28.545' - W 081° 40.032' - ELEV. 642 FT.
GATE #3	3408 Independence Rd. Cleveland	N 41° 27.781' - W 081° 39.982' - ELEV. 687 FT.
Main Office	3060 Eggers Ave. Cleveland	N 41° 27.826' - W 081° 40.036' - ELEV. 695 FT.
GATE #4	1555 Harvard Ave. Cuyahoga Heights	N 41° 27.023' - W 081° 40.723' - ELEV. 632 FT.
W3rd GATE	2615 West 3rd. Street Cleveland	N 41° 28.245' - W 081° 40.504' - ELEV. 599 FT.

LEGEND

- 1 GATE
- 111 DOOR
- ROAD
- + MEDICAL CLINIC
- ★ MAIN OFFICE

INFORMATION:
216-429-6000

EMERGENCY:
216-429-7101

EAST PLANT

- 1 HDGL Southeast Door
- 2 HDGL South Middle Door
- 3 HDGL Southwest Door
- 3A HDGL West Side Door
- 3B HDGL West Side Door
- 4 Environmental Office
- 4A Upper River Dock
- 4B C-5 Blast Furnace
- 4C C-6 Blast Furnace
- 4D Linde Oxygen Bldg.
- 4F Iron Producing Offices
- 4I Linde Oxygen Storage #2
- 5A No. 1 BOF
- 5B Ladle Metallurgy Facility
- 5C No. 1 Caster
- 5D Steel Plant Water Treatment Plant
- 5F Lime House
- 5G Stein Slag Processing Offices

- 6 HDGL West Side Door
- 6A Parts Delivery Door
- 6B Strip Mill Water Treatment
- 7 Truck Wash/Fueling Station
- 8 Cold Mill Warehouse
- Shipping Exit Door
- 11DE ArcelorMittal
- 11E Cleveland Main Office
- 11 Million Gallon
- 11FE Fuel Oil Storage Tank
- Stein Inc.
- 11G Railroad Shops
- 11H Warehouse Storage
- 11J Building
- 11J Cleveland Works Railway
- 11J Company Yard Office
- 15 Operations Technology
- Medical Clinic
- Security Offices
- 16A Water Treatment Plant
- Maintenance Bldg.
- 17A Upper Harvard Parking Lot
- 17B Employee Parking Lot
- 20 Met Lab
- 22 North End
- 23 Shipping Exit Door
- 24 Shipping Entrance Door
- 25 Oil Reclamation Area
- 27 LSE Company
- 28 Coil Storage
- 30 Coil Storage/Training
- 32 Storage
- 34 Shipping
- 35 Coil Receiving
- 37 Myers University
- 39 Mobile Equipment
- 40 Central Spares
- 40A-40F
- 41 MEU Maintenance
- 42 Pipe Shop
- 42A Pipe Shop
- 43 HDGL Warehouse
- Shipping Entrance
- 44 Storage
- 45 HDGL Warehouse
- Shipping Entrance
- 47 BOF Scrap Yard, North
- 50A BOF Refractory
- Storage area
- 51B "AAA" Wood/Steel
- Separating Area
- 51C Scrap Steel Storage Area
- 51D Scrap Preparation
- 53 Zinc Delivery
- 54 Storage
- 55 Blast Furnace Maintenance
- 55A Car Barn
- 55B Cover Repair
- 55C Lube Building
- 55D Coke Byproducts
- 55E Storage Building
- 55F Coke Byproducts Fire House
- 55G Docks Maintenance Bldg.
- 55H River Oil Pump House
- 56 Coke Handling

- 56A Locker Room
- 56B Foreman's Locker Room
- 56C Locker Room
- 56D Coke Handling Pulpit
- 56E C5-C6 Water Treatment Plant
- 56F Iron Producing Energy Shop
- 57 HDGL East Side Door
- 57A Coil Receiving
- 57B Coil Receiving
- 59 HDGL East Side Door
- 62 Caster Offices
- 62A Caster Ladle Aisle
- 62B Caster Ladle Aisle
- 62C Caster Tool Room
- 62D Caster Repair Aisle, East
- 62F MRO
- 63 Steel Plant Offices
- 64 Locker Room
- 64 Steel Plant
- 65 Water Treatment Plant
- 65 Nitrogen Tanks
- 66 No. 2 Truck Scale
- 67 LMF Water Treatment Plant
- 80 Services and Logistics
- Chem Lab
- 81 RR Shift Mgr. Office/Signal Shop
- 82B Labor Building
- 82C HVAC Building
- 86 CMM
- 87 Media Center
- 88 Slag Dump Parking Lot
- 89 Vista Point Trailer
- 100 Combustion (Energy) Office
- 104 Finishing Division Offices
- Temper Mill
- 112 Temper Mill 76" Slitter
- 114 Engineering
- 116 Cold Mill Shipping, Entrance Door
- 120 Cold Mill Shipping, Exit Door
- 124 Cold Mill Shipping, Railroad Door
- 128 Upstairs: Shipping Offices
- Downstairs: Pickle Line Offices
- 130 Hot Strip Mill Shipping, West Door
- 132 Hot Strip Mill Shipping, Northwest Door
- 136 Hot Strip Mill Shipping, Northeast Door
- 140 Pickle Coil Receiving
- 142 Pickle Line Acid Storage Tank
- 148 Pickle Line Shipping Door
- 152 Pickle Line East Door
- 156 Pickle Line South Door
- 156 Canteen
- 160 Tandem Mill, North End

- 164 Roll Shop, North End
- 166 Roll Shop
- 168 Roll Shop, South End
- 169 Cooling Tower
- 170 Cold Mill, Men's Locker Room
- 172-1 Maintenance
- 172-2 Anneal, South End
- 175 MEU Main Office
- 198 Crew Quarters
- 199 No. 1 Steel Producing Trailers
- 200 LMF
- 201 Storage
- 202A Material Receiving
- 202C Storage N. Delivery Door
- 202D Storage S. Delivery Door
- 202 Substation
- 204 HSM Division Offices
- 207 Rail Door
- 207 Storage
- 208 Roll Shop Scale Drag
- 212 Muster Area, Roll Shop
- 212 Turn Foreman's Office
- 216 Finishing Pulpit
- 216 Roll Shop, Middle Door
- 220 Roll Shop, North Door
- 224 Coil Handling, Mill Aisle North Door
- 228 Motor Room, North Door
- 228 Electrical Maintenance
- 232 Slab Yard, North Door
- 240 Conditioning Yard, North Door
- 242 Conditioning Yard, North Door
- 244 Conditioning Yard, North Rail Door
- 248 Conditioning Yard, Middle Rail Door
- 252 Conditioning Yard, Middle Rail Door
- 256 Conditioning Yard, South Rail Door
- 260 Conditioning Yard, South Door
- 274 Slab Yard, South Rail Door
- 278 Slab Yard, South Door
- 278 Reheat Furnace, East Side
- 282 Ramp to Furnace Basement
- 286 HSM Tour Entrance
- 287 HSM Locker Room
- 290 Depressed Track Storage
- 290 Mill Aisle, South Door
- G1 New Locomotive Shop
- G2 Locker Room
- G3 Car Shop Office & Lunch Room
- G4 Storehouse
- G5 Fuel Depot
- G6 Old Locomotive Shop
- G7 Fabrication Shop
- J1 Yard Master Tower
- J2 Clark Ave. Yard Office
- J3 Signal Shop